OEL Recommended Spare Parts List

ML6300FB-SC



Revision 2

					0, 1	Recommended Q'ty/		ty/Year		Special	Del	ks for
Rev	Unit Name	No.	Part No.	Part Name	Q'ty /Unit	per 500	per 1000	per 2000	Remarks		/Ad d	envir onmen t
	General Assembly	1	42124208	Dot head-24pin	1	9	18	36				-
	General Assembly	2	43524301	Piece_Lock	1	1	1	1				-
	General Assembly	3	42650301	Lower Cover	1	1	1	2				-
	General Assembly	4	42650601	AC-Bracket	1	1	1	1				-
	General Assembly	5	42915701	Foam-Sound proof(cover Lower)	1	1	1	1				-
	General Assembly	6	43715702	PWR unit-PD621	1	1	1	1				-
	General Assembly	7	42837701	Pow Cable(16P)Bending Figure	1	1	1	1				-
	General Assembly	8	43045508	Cover Assy Upper_(Attachment)	1	1	1	1				-
	General Assembly	9	43494402	Stage Assy	1	1	2	3				-
	General Assembly	10	42652103	Platen Knob	1	1	2	3				-
	General Assembly	11	42646801	Sheet-Guide(Tractor)	1	1	1	1				-
	General Assembly	12	43046201	Plate-Shield	1	2	3	5				-
	General Assembly	13	43683516	OR-NCQ Assy.	1	2	3	5				-
	General Assembly	14	43047303	OP Panel Assy	1	1	2	4				-
	General Assembly	15	43709701	Film-Guard (SC)	1	1	1	1				-
	Printer Unit	1	42640301	Frame-Side(L)	1	1	1	1				-
	Printer Unit	2	42640401	Frame-Side(R)	1	1	1	1				-
	Printer Unit	3	43490601	Frame_Sheet_Guide_Lower	1	1	1	1				-
	Printer Unit	4	42640601	Frame-Space	1	1	1	1				-
	Printer Unit	5	43044701	Frame-Guide	1	1	1	1				-
	Printer Unit	6	42640701	Sheet-Guide_Upper-Rear	1	1	1	2				-
	Printer Unit	7	43490701	Sheet_Guide_Upper_Front_C	1	1	1	2				-
	Printer Unit	8	43490801	Sheet_Guide_Upper_Front_L	1	1	1	2				-
	Printer Unit	9	43490901	Sheet_Guide_Upper_Front_R	1	1	1	2				-
	Printer Unit	10	42996303	Carriage Assy	1	1	2	4				-
	Printer Unit	11	42642801	Idle Roller	1	1	1	2				-
	Printer Unit	12	42642901	Holder_idle Roller	1	1	1	2				-
	Printer Unit	13	42643001	Spring_Compression(idle Roller)	1	1	1	1				-
	Printer Unit	14	42643101	Pin(Idle Roller)	1	1	1	1				-
	Printer Unit	15	42643401	Platen Assy	1	5	10	19				-
	Printer Unit	16	42644001	Roller-Feed-A	2	4	7	13				-
	Printer Unit	17	42679701	Roller-Feed-B	1	2	4	7				-
	Printer Unit	18	42644101	LF Bush(A)	1	1	2	3				-
	Printer Unit	19	42644301	LF Bush(B)	1	1	2	3				_
	Printer Unit	20	42644401	LF Gear A	1	1	2	3				-
	Printer Unit	21	42644701	LF Gear B	2	1	2	3				-
	Printer Unit	22	43022401	Pressure_Piece-A	2	1	2	3				_
	Printer Unit	23	43022501	Pressure_Piece-B	2	1	2	3			I	_
	Printer Unit	24	43024001	Spring(Front)A	2	1	2	3				_
	Printer Unit	25	43024201	Spring-Front-B	2	1	2	3			$\overline{\mathbf{I}}$	-

					Q'ty	Recomm			Special	Del	ks for	
Rev	Unit Name	No.	Part No.	Part Name	/Unit	per 500	per 1000	per 2000	Remarks		/Ad d	
	Printer Unit	26	42645203	LF_Unit Assy	1	1	2	3				-
	Printer Unit	27	42647101	Change-Piece	1	1	1	2				-
	Printer Unit	28	42647201	Blade-Shaft	1	1	1	2				-
	Printer Unit	29	43022202	Lever-Adjust	1	1	1	2				-
	Printer Unit	30	43046901	Adjust-piace-R	1	1	1	2				-
	Printer Unit	31	43046601	Knob-Adjust-L	1	1	1	2				-
	Printer Unit	32	43046701	Knob-Adjust-R	1	1	1	2				-
	Printer Unit	33	42647701	Shaft_Carriage	1	1	2	3				-
	Printer Unit	34	43537101	Sensor Assy	1	1	2	3				-
	Printer Unit	35	42648301	Ribbon-Feed-Assy	1	1	2	3				-
2	Printer Unit	36	40135301	Photo-Interrupter	1	1	1	1	Apply untill S/N:AL37*****			-
2	Printer Unit	36	6520028M0001	GP1A173LCS2F	1	1	1	1	Apply from S/N:AL38*****		A	
	Printer Unit	37	43286501	Motor-Pulse(SP)	1	1	2	4				-
	Printer Unit	38	43039401	Motor-LF	1	1	2	4				-
	Printer Unit	39	42654301	CONN Cord-Wire Home Sensor	1	1	1	1				-
	Printer Unit	40	42427901	Tractor_Unit(L)	1	1	2	3				-
	Printer Unit	41	42428101	Tractor_Unit(R)	1	1	2	3				-
	Printer Unit	42	42646901	Tractor Shaft	1	1	2	3				-
	Printer Unit	43	42647001	Lock-Shaft	1	1	1	1				-
	Printer Unit	44	43533001	Spring_Wire	1	1	1	1				-
	Printer Unit	45	42836001	Knob-Piece	1	1	2	3				-
	Printer Unit	46	43021701	Support_Frame	1	1	2	3				-
	Printer Unit	47	43039301	Motor-FR	1	1	2	3				-
	Printer Unit	48	43057602	Gear-Frame Assy	1	1	2	3				-
	Printer Unit	49	43022601	Cam-Shaft	1	1	2	3				-
	Printer Unit	50	43023001	Cam_Gear	2	1	2	3				-
	Printer Unit	51	43491901	Skew-Roller-Shaft-ass	1	1	2	3				-
	Printer Unit	52	43492601	Shaft_Support	2	1	1	1				-
	Printer Unit	53	43492701	Sensor_SC_Assy	1	1	1	1				-
	Printer Unit	54	43493501	Sensor_Lever_Ass	7	1	1	1				-
	Printer Unit	55	43546502	OR-NSM Assy.	1	1	1	1				-
	Printer Unit	56	43494001	Cord-14P Bendig	1	1	1	1				-
	Printer Unit	57	43494101	Cord-16P Bending	1	1	1	1				-
	Printer Unit	58	43494201	Cable_Protection_Seat	1	1	1	1				-
	Printer Unit	59	43795901	Film-Cable	1	1	1	1				-
	Printer Unit	60	43813601	Film-Spacer	1	1	1	1				-
	Printer Unit	61	43822201	Film-Guard-Code	1	1	1	1				-
	Carriage Assy	1	42988902	Carriage-Frame-Assy	1	1	1	2				-
	Carriage Assy	2	43022101	Bracket_Protector-Ribbon	1	4	7	13				-
	Carriage Assy	3	43044801	Plate-Guide-Roller- Caulking	1	1	2	3				-

					0' +	Recomm	ended Q'	ty/Year		Special	Del	
Rev	Unit Name	No.	Part No.	Part Name	Q'ty /Unit	per 500	per 1000	per 2000	Remarks		/Ad d	for envir onmen t
	Carriage Assy	4	4PP4053-1315P001	GUIDE ROLLER	2	1	2	3				-
	Carriage Assy	5	42990001	Clamp-Head	1	1	1	1				-
	Carriage Assy	6	42642502	Mini Pitch Belt	1	1	2	4				-
	Carriage Assy	7	42989801	Clamp-Belt	1	1	1	1				-
	Carriage Assy	8	42989701	Holder-Connector	1	1	1	1				-
	Carriage Assy	9	42989901	Cover-Board	1	1	1	1				-
	Carriage Assy	10	42643201	Guide_Cable	1	1	1	1				-
	Carriage Assy	11	43003301	Film-Guide	1	1	1	1				-
	Carriage Assy	12	43128804	OR-NKY Assy.	1	1	1	1				-
	Carriage Assy	13	3PB4025-1241P001	36/40 CONNECTOR	1	1	1	1				-
	Carriage Assy	14	42837501	Head Cable(20P)Bending Figure	1	2	4	8				-
	Carriage Assy	15	42837601	Head Cable(18P)Bending Figure	1	2	4	8				-
	Carriage Assy	16	43024301	Protector-Ribbon	1	4	7	13				-
	Carriage Assy	17	43528101	Sensor Assy	1	1	1	1				-
	Carriage Assy	18	43491301	Cover_Sensor	2	1	1	1				-
	Carriage Assy	19	43491401	Guide_Cable_L	1	1	1	1				-
	Carriage Assy	20	43491501	Guide_Cable_R	1	1	1	1				-
	LF Unit Assy	1	42645301	Plate_LF	1	1	2	3				-
	LF Unit Assy	2	42645401	Idle Gear A	1	1	2	3				-
	LF Unit Assy	3	42645501	Idle Gear B	1	1	2	3				-
	LF Unit Assy	4	43048401	Idle-Gear-C-360	1	1	2	3				-
	LF Unit Assy	5	42645701	Change Gear	1	1	2	3				-
	LF Unit Assy	6	42645801	Spring_Compression(Tractor Change)	1	1	1	1				-
	LF Unit Assy	7	42645902	Change_Lever	1	1	1	1				-
	LF Unit Assy	8	42646101	Change-Bar	1	1	1	1				-
2	LF Unit Assy	9	40135301	Photo-Interrupter	2	1	1	1	Apply untill S/N:AL37*****			-
2	LF Unit Assy	9	6520028M0001	GP1A173LCS2F	2	1	1	1	Apply from S/N:AL38*****		A	
	LF Unit Assy	10	43021501	CONN Cord-mode/gap	1	1	1	1				-
	LF Unit Assy	11	42836601	Piece-Change-Lever	1	1	1	2				-
	LF Unit Assy	12	42836901	Spring-Compression(Lever)	1	1	1	1				-
	Sensor Assy	1	44066501	Sensor-Arm(A)	1	1	1	2				-
	Sensor Assy	2	42966702	Weight_Sensor_Arm	1	1	1	1				-
	Sensor Assy	3	43491701	Sensor_Holder_PE	1	1	1	1				-
	Sensor Assy	4	42645001	Idle_Roller	5	1	1	1				-
	Sensor Assy	5	43023901	Spring-Rear	5	1	2	3				-
	Sensor Assy	6	43052401	Spring-Rear(B)	5	1	1	2				-
	Sensor Assy	7	43023101	Pressure_Piece	5	1	1	1				-
2	Sensor Assy	8	40135301	Photo-Interrupter	1	1	1	1	Apply untill S/N:AL37*****			-
2	Sensor Assy	8	6520028M0001	GP1A173LCS2F	1	1	1	1	Apply from S/N:AL38*****		A	
	Sensor Assy	9	42654202	CONN Cord-Wire PE	1	1	1	2				-

_	Unit Name		Part No.	Part Name	Q'ty	Recommended Q'ty/Year		ty/Year		Special	Del	ks for
Rev		No.			/Unit	per 500	per 1000	per 2000	Remarks		/Ad d	envir onmen t
	Gear Frame Assy	1	43023301	Gear-Frame	1	1	2	4				-
	Gear Frame Assy	2	43022801	Idle-Gear-A	1	1	2	3				-
	Gear Frame Assy	3	43022901	Idle-Gear-B	3	1	2	3				-
	Gear Frame Assy	4	43523401	Gear_Slit	1	1	1	1				-
2	Gear Frame Assy	5	40135301	Photo-Interrupter	1	1	1	1	Apply untill S/N:AL37*****			-
2	Gear Frame Assy	5	6520028M0001	GP1A173LCS2F	1	1	1	1	Apply from S/N:AL38*****		A	
	Gear Frame Assy	6	43021601	CONN Cord-FR posi	1	1	2	3				-
	Sensor SC Assy	1	43492801	Sensor_Holder_SC	1	1	1	1				-
	Sensor SC Assy	2	43039302	Motor-FR	1	1	1	1				-
	Sensor SC Assy	3	43493001	Skew_Roller_L	1	2	4	8				-
	Sensor SC Assy	4	43493301	Gear_Drive	1	1	1	1				-
	Sensor SC Assy	5	43493401	Gear_Idle	1	1	1	1				-
	Sensor SC Assy	6	43493501	Sensor_Lever_Ass	5	1	1	1				-
	Sensor SC Assy	7	43815201	Spring-Torsion	1	1	1	1				-